

## 國立臺北科技大學 113 學年度碩士班招生考試

系所組別：3510 化學工程與生物科技系化學工程碩士班甲組

## 第一節 單元操作與輸送現象 試題

第 1 頁 共 1 頁

**注意事項：**

1. 本試題共 8 題，每題 10 或 15 分，共 100 分。
2. 不必抄題，作答時請將試題題號及答案依照順序寫在答案卷上。
3. 全部答案均須在答案卷之答案欄內作答，否則不予計分。

1. ① What is the viscosity of fluid? (5%)  
② The viscosity of a mineral oil is 50 cp and the specific gravity is 0.82. What is its kinematic viscosity (Use SI system;  $1\text{cp}=10^{-3}\text{ kg/m}\cdot\text{s}$ )? (5%)
2. ① When fluid flows through the surface of a flat plate, why does a boundary layer occur and what are its characteristics? (5%)  
② To explain the three types of flow mechanisms in the turbulent flow area of boundary layer. (5%)
3. For a water pipe with an equilateral triangle cross-section, the volume flow rate of water is  $6\times 10^{-3}\text{ m}^3/\text{sec}$ , the density is  $1000\text{ kg/m}^3$ , and the viscosity is  $1.2\times 10^{-3}\text{ kg/m}\cdot\text{s}$ . How large is the side length required to produce turbulent flow? (10%)
4. Why is necessary to use an extended surface (fin) in heat exchanger (5%) and what matters should be paid attention to during design? (5%)
5. Double-layer insulated glass window, each layer of glass is 10 mm thick, and there is a 50 mm still air layer in the middle of the glass. The thermal conductivity coefficients of glass and air are  $1.0\text{ W/m}\cdot\text{k}$  and  $0.025\text{ W/m}\cdot\text{K}$  respectively. There is flowing air both inside and outside the glass window, and their convection heat transfer coefficient  $h = 12\text{ W/m}^2\cdot\text{K}$ . The inside air temperature is 320K and the outside air temperature is 275K. If the total heat transfer area is  $2\text{ m}^2$ , ① What is the heat transfer rate? (5%) ② What is the interface temperature between the outside glass and the interlayer air? (5%) ③ What is the total heat transfer coefficient? (5%)
6. ① Please explain the two film theory. (5%)  
② If a gas phase containing 5% ammonia contacts a liquid containing 1% ammonia, at gas-liquid equilibrium  $y_{Ai}=4x_{Ai}$ ,  $k_x=100\text{ mol/h}\cdot\text{cm}^2$ ,  $k_y = 120\text{ mol/h}\cdot\text{cm}^2$ , and calculate the composition of the gas-liquid interface. (10%)
7. Ammonia gas is diffusing through  $\text{N}_2$  under steady state conditions with  $\text{N}_2$  nondiffusing since it is insoluble in one boundary. The total pressure is  $1.013\times 10^5\text{ Pa}$  and temperature is

298 K. The partial pressure of  $\text{NH}_3$  at one point is  $1.333\times 10^4\text{ Pa}$ , and at the other point 20 mm away it is  $6.666\times 10^3\text{ Pa}$ . The  $D_{AB}$  for the mixture at  $1.013\times 10^5\text{ Pa}$  and 298K is  $2.30\times 10^{-5}\text{ m}^2/\text{s}$ . ① Calculate the flux of  $\text{NH}_3$  in  $\text{kg mol/s}\cdot\text{m}^2$ . (10%) ② Do the same as ① but assume the  $\text{N}_2$  also diffuse; that is, both boundaries are permeable to both gases and the flux is equimolar counterdiffusion. (5%)

8. A continuous single effect evaporator concentrates 10000 kg/h of a 1.0 wt % salt solution (heat capacity  $C_p = 4.14\text{ kJ/kg}\cdot\text{K}$ ) entering at 313.2 K to a final concentration of 2.5 wt %. The vapor space of the evaporator is at 101.325 kPa (latent heat of water is 2257 kJ/kg at 101.325 kPa and 373.2 K), and the steam supplied is saturated at 143.3kPa (saturated temperature=383.2 K, and latent heat of steam is 2230 kJ/kg). The overall coefficient  $U=1800\text{ W/m}^2\cdot\text{K}$ . Calculate the steam used (5%), the steam economy (5%), and the heat transfer area required. (5%)